### **TECH DATA SHEET**

# **BMI-1500**



$$C_{36}H_{70}-N$$
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Average n = 1.3

### **DESCRIPTION**

BMI-1500 is an amorphous, low molecular weight bismaleimide oligomer. It can be homo-cured via UV or free radical initiators to form tough, hydrophobic, cross-linked polyimides. The material has excellent low pH hydrolytic resistance and thermal stability. The amorphous nature of this imide-extended BMI allows it to form room-temperature-stable solutions in a variety of free radical reactive diluents. It is soluble in many common solvents such as toluene, xylene, MIBK, etc.

### **HIGHLIGHTS**

- Soluble in many reactive diluents
- Hydrophobic

Superior thermal stability

## TYPICAL PHYSICAL AND CHEMICAL PROPERTIES

PROPERTY	METHOD	RESULT
Appearance at Room Temperature	Visual	Amber, viscous liquid
Functionality		2
Molecular Weight (approximate)		1,504 Daltons
Weight Loss @ 300°C	TGA	< 1.5%
Viscosity @ 60°C	Cone and Plate @ 5 rpm	20,000 ± 10,000 cP
Dielectric Constant (Dk)	Cavity Perturbation Method @ 20GHz	2.42
Dissipation Factor (Df)		0.0021
% Elongation	Instron	60%
Td (5%)	TGA	440°C
Continuous Operating Temperature (approximate)		< 180°C
Recommended Storage Temp		+5°C or cooler

Data is for reference only and may vary depending on testing method used. The structure shown above is an idealized representation of a statistical distribution.

### **RECOMMENDED FORMULATION USE:**

BMI-1500 is recommended for use as an additive or base resin in adhesives that are designed for high temperature resistance. It has excellent adhesion to a variety of organic substrates and adhesion to metals can be enhanced via coupling agents. When used as a base resin, it can produce adhesives that are tough, flexible and demonstrate good peel strength. BMI-1500 is compatible with PPE and Acrylates for free radical reaction and epoxy with anionic cure.

### **CONTACT:**

#### **REQUEST A SAMPLE OR PLACE AN ORDER**

Customer Support

**2** 858-348-1122

**REF: DMI Part Number: R1203** 

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